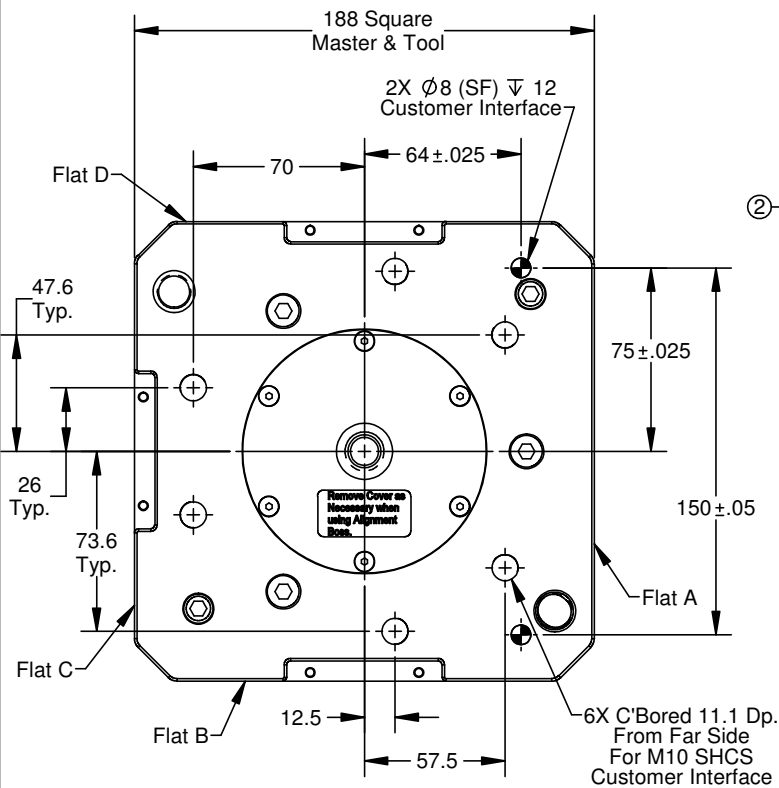
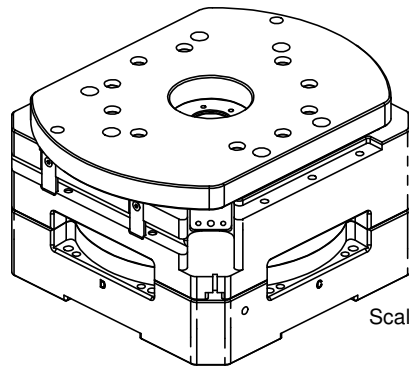


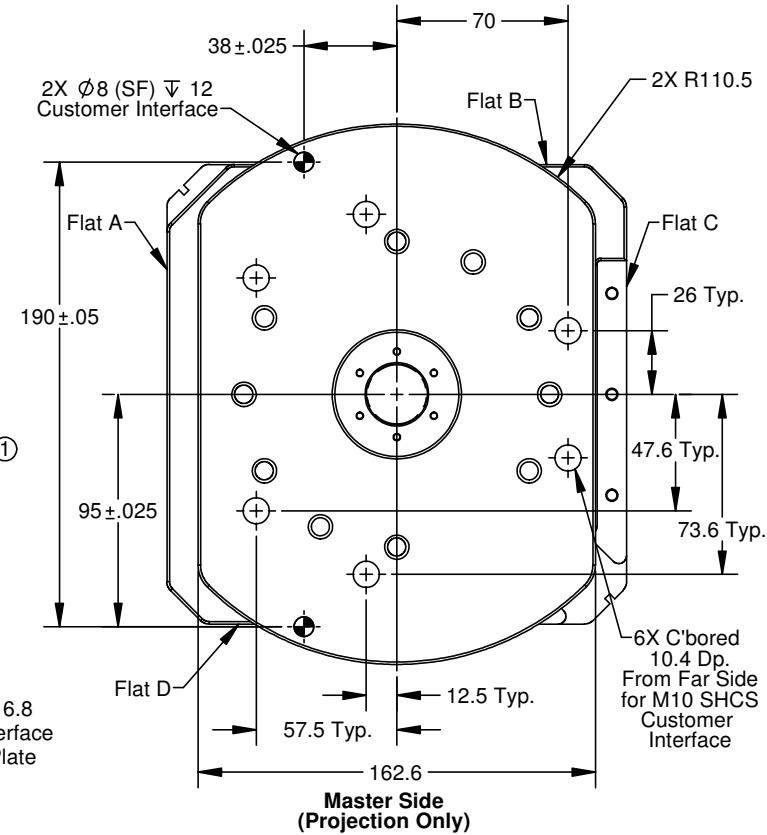
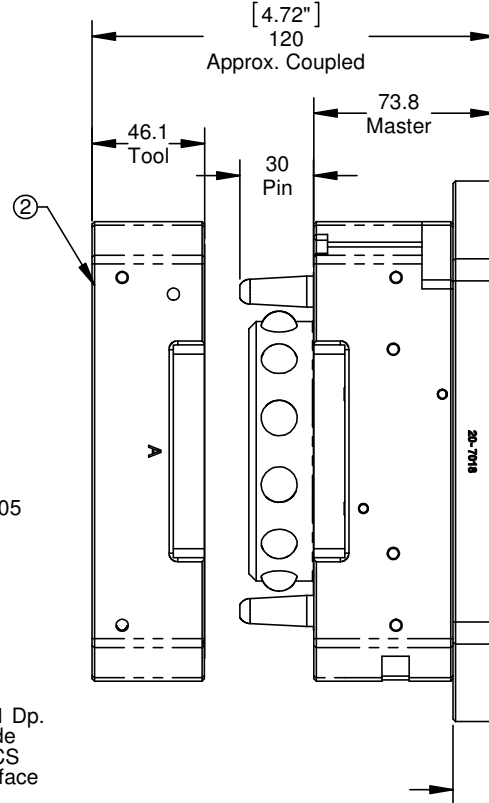
Rev.	Description	Initiator	Date
01	Initial Drawing	KRZ	10/07/11



**Tool Side
(Projection Only)**



Scale 1:3



**Master Side
(Projection Only)**

ITEM NO.	Default/QTY.	PART NUMBER	DESCRIPTION
1	1	9121-213AMX-0-0-0-0	QC-213 Master Base Assembly (Sleeveless), No Options
2	1	9121-213CT-0-0-0-0	QC-213 Base Tool Assembly, No Options

NOTES: UNLESS OTHERWISE SPECIFIED.

DO NOT SCALE DRAWING. ALL DIMENSIONS ARE IN MILLIMETERS.



3rd ANGLE PROJECTION



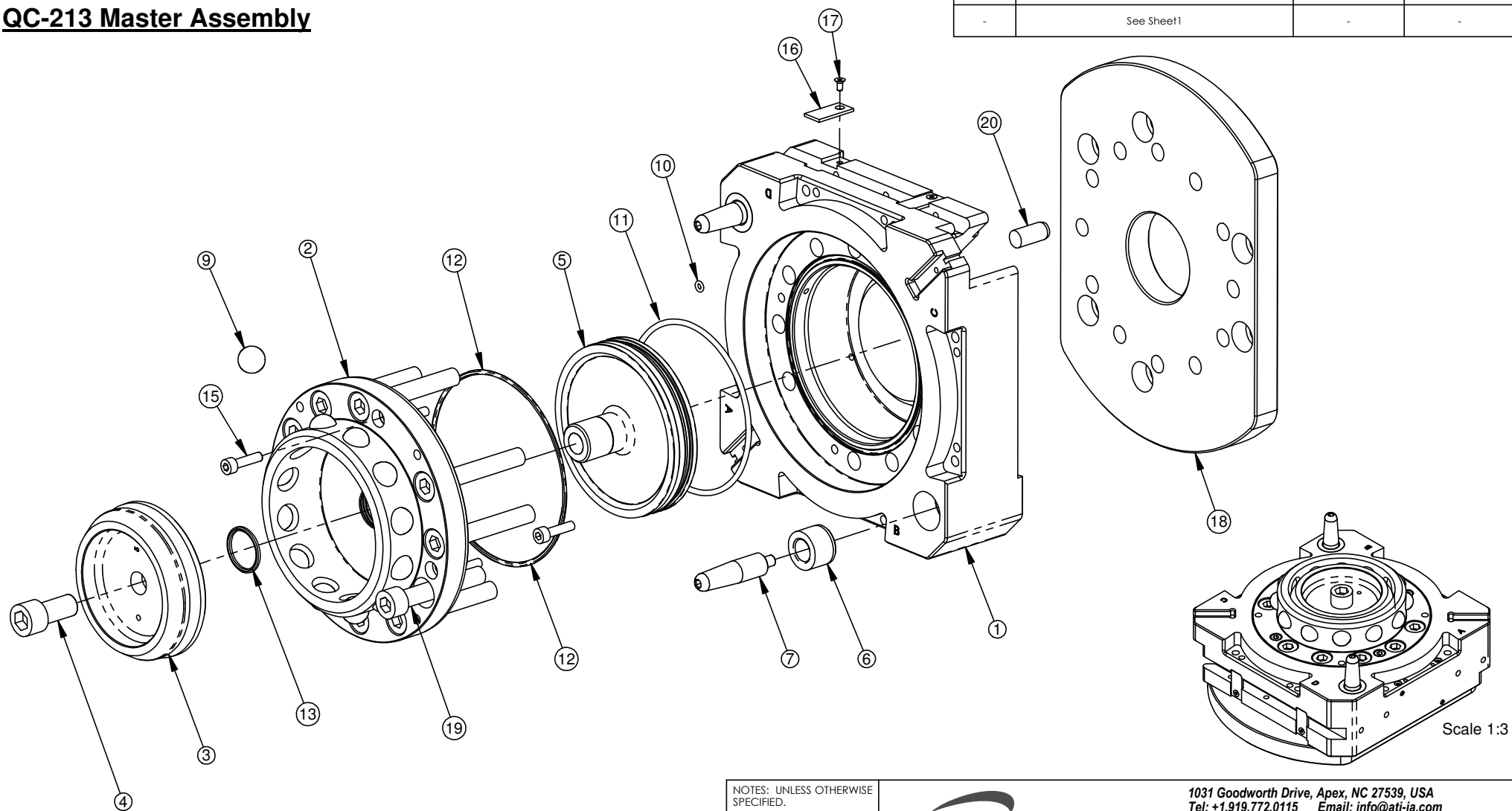
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DRAWN BY: K. Zachary 10/07/11	TITLE
CHECKED BY: D. Norton 10/26/11	QC-213 Base Tool Changer
PROJECT # 110505-2 SHEET 1 OF 3	SCALE 1:2 SIZE B DRAWING NUMBER 9630-20-213 REVISION 01

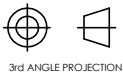
QC-213 Master Assembly

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



NOTES: UNLESS OTHERWISE SPECIFIED.

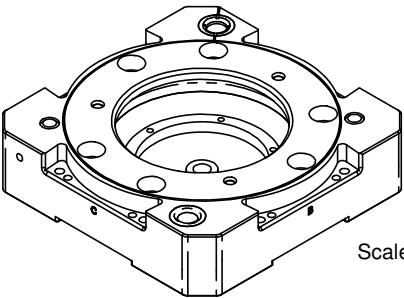
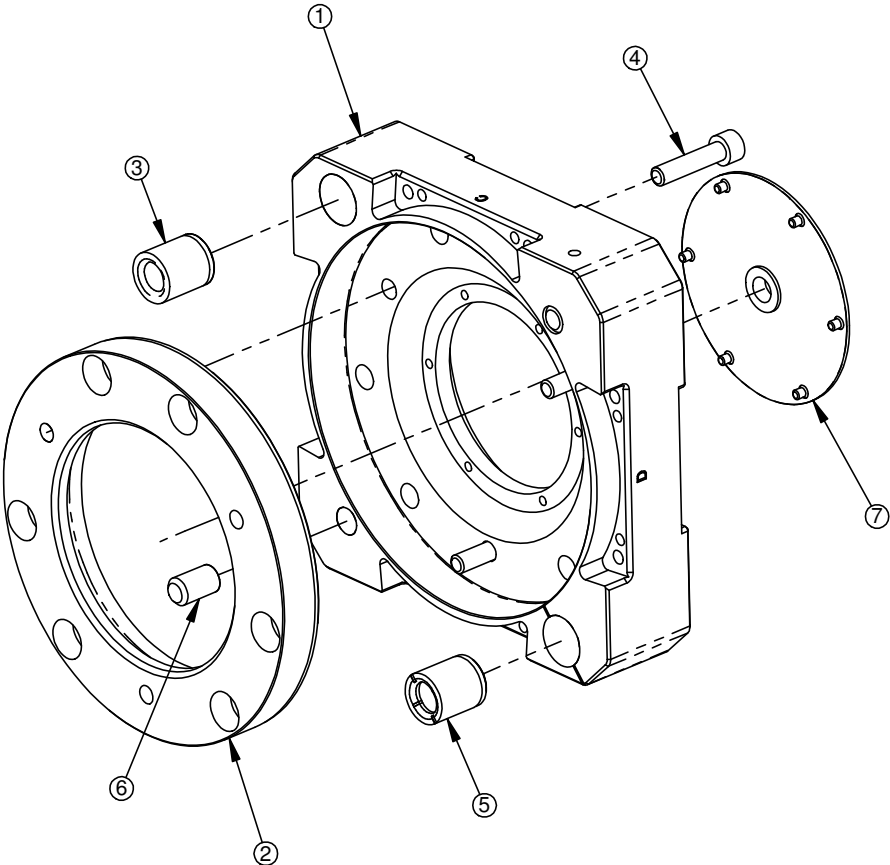
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		DRAWN BY: K. Zachary 10/07/11		TITLE	
		CHECKED BY: D. Norton 10/26/11		QC-213 Base Tool Changer	
PROJECT # 110505-2 SHEET 2 OF 3		SCALE	SIZE	DRAWING NUMBER	REVISION
		1:2	B	9630-20-213	01

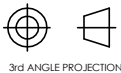
QC-213 Tool Assembly

Rev.	Description	Initiator	Date
-	See Sheet1	-	-



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DRAWN BY: K. Zachary 10/07/11	TITLE			REVISION
CHECKED BY: D. Norton 10/26/11	QC-213 Base Tool Changer			
PROJECT # 110505-2 SHEET 3 OF 3	SCALE 1:2	SIZE B	DRAWING NUMBER 9630-20-213	01